



Threading

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Hand Taps

Carbon Taps - Not suitable for precision, safety or critical threads. General purpose / DIY use only.

Straight flutes are designed for tapping into materials where chips break-up readily and present no disposal problems, particularly in through-hole tapping.

Straight flute taps are only suitable for hand operations, tapping up to 1-1/2 x D.

Set comprises 1 each - Taper, Intermediate & Bottoming



Hand Taps - Bulk

		Product Group		D0502		D0502		D0502		D0502	
		Surface Finish		Brt		Brt		Brt		Brt	
		Lead		Taper		Intermediate		Bottoming			
		Packaging		Bulk		Bulk		Bulk		Set of 3	
		Order Quantity		5 (1 >M12)		5 (1 >M12)		5 (1 >M12)		1	
Size	Pitch	Item #	Price	Item #	Price	Item #	Price	Item #	Price		
Metric ISO Coarse											
M2	0.4	024981		020082		024998		050843			
M2.5	0.45	026923		029405		029412		071756			
M3	0.5	018751		020099		025001		021775			
M3.5	0.6	040196		032139		035666		050850			
M4	0.7	015385		016351		021614		017747			
M4.5	0.75	025018		035673		029429		071763			
M5	0.8	011271		011288		015392		020235			
M6	1.0	012360		015408		008189		013084			
M7	1.0	029436		035680		026930		040769			
M8	1.25	011295		014531		017501		016467			
M9	1.25	035697		035703		035710		040776			
M10	1.5	017518		008196		015415		018911			
M11	1.5	025025		032146		026947		071770			
M12	1.75	021621		016368		021638		025193			
M14	2.0	025032		040202		032153		029696			
M16	2.0	021645		013626		014548		025209			
M18	2.5	025049		035727		032160		040783			
M20	2.5	017525		023212		018768		036359			
M22	2.5	050560		035734		035741		050867			
M24	3.0	035758		029443		035765		040790			
M27	3.0	035772		040219		040226					
M30	3.5	050577		050584		040233					
M33	3.5	050591		050607		050614					
M36	4.0	050621		050638		050645					
Metric Fine											
M8	1.0	021652		029450		029467		050874			
M10	1.25	021669		013633		021676		025216			
M12*	1.5	035789		025056		023229		040806			
M12	1.25	029528		025087		035833		071787			
M14	1.5	017532		018775		026954		040752			
M16	1.5	025063		025070		018782		087788			
M18	1.5	026961		032177		029474		050881			
M20	1.5	026978		029481		032184		036366			
M22	1.5	032191		035796		035802		050898			
M24	2.0	026985		050652		026992		050904			

*Alternative Metric Fine

Prices exclude GST

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Set comprises 1 each - Taper, Intermediate & Bottoming



Hand Taps - Bulk

		Product Group		D0502		D0502		D0502		D0502	
		Surface Finish		Brt		Brt		Brt		Brt	
		Lead		Taper		Intermediate		Bottoming			
		Packaging		Bulk		Bulk		Bulk		Set of 3	
		Order Quantity		5 (1 >M12)		5 (1 >M12)		5 (1 >M12)		1	
Size	Pitch	Item #	Price	Item #	Price	Item #	Price	Item #	Price		
Metric Conduit											
M16	1.5	025063		025070		018782		087788			
M20	1.5	026978		029481		032184		036366			
M25	1.5	029498		035819		040240					
M32	1.5	035826		029504		050669					
M40	1.5	420035		420042		420059					
M50	1.5	420066		420073		420080					
Spark Plug											
M10	1.0	029511		032207		023236		089546			
M12	1.25	029528		025087		035833		071787			
M14	1.25	012377		021683		020105		071794			
M18	1.5	026961		032177		029474		050881			
UNC TPI											
#5	40	040257		035840		035857		093307			
#6	32	025094		023243		023250		087795			
#8	32	016375		016382		025100		087801			
#10	24	020112		017549		017556		071732			
#12	24	035864		032214		032221		071749			
1/4	20	014555		023267		014562		027135			
5/16	18	018799		018805		014579		020242			
3/8	16	011752		021690		017563		023380			
7/16	14	025117		027005		020129		021782			
1/2	13	011769		020136		013640		017754			
9/16	12	023274		035871		025124		036373			
5/8	11	023281		023298		017570		027142			
3/4	10	025131		032238		021706		036380			
7/8	9	017587		027012		021713		036397			
1	8	027029		032245		027036		036403			
1-1/8	7	420004		420011		420028					
1-1/4	7	040264		040271		040288					

Hand Taps

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Set comprises 1 each - Taper, Intermediate & Bottoming



Hand Taps - Bulk

		Product Group		D0502		D0502		D0502		D0502	
		Surface Finish		Brt		Brt		Brt		Brt	
		Lead		Taper		Intermediate		Bottoming			
		Packaging		Bulk		Bulk		Bulk		Set of 3	
		Order Quantity		5 (1 >1/2)		5 (1 >1/2)		5 (1 >1/2)		1	
Size	TPI	Item #	Price	Item #	Price	Item #	Price	Item #	Price	Item #	Price
UNF											
#5	44	032252		050676		035888		093314			
#6	40	040295		035895		035901		087818			
#8	36	029535		032269		029542		087832			
#10	32	020143		020150		023304		087849			
#12	28	032276		035918		032283		089553			
3/16	32 UNS	017631		017648		011301		087856			
1/4	28	016399		017594		016405		018928			
5/16	24	017600		025148		016412		036410			
3/8	24	013657		018812		010724		020259			
7/16	20	013060		018829		015422		021799			
1/2	20	017617		015439		023311		029702			
9/16	18	015446		023328		025155		023397			
5/8	18	018836		029559		018843		027159			
3/4	16	023335		029566		023342		036427			
7/8	14	018850		016429		029573		032641			
1	12	021720		029580		017624		036434			
1	14 UNS	032290		040301		032306		087863			
1-1/8	12	035925		032313		050683					
1-1/4	12	040318		035932		035949					
BSW											
1/8	40	012384		032320		014586		020266			
5/32	32 WHIT	012391		011318		010328		029719			
3/16	24	004013		011776		007526		011790			
1/4	20	004020		013664		005188		013091			
5/16	18	006819		017655		009957		018935			
3/8	16	007533		021737		007854		018942			
7/16	14	013671		035956		017662		027166			
1/2	12	010335		018867		011325		016474			
9/16	12	025162		032337		035963		029726			
5/8	11	017679		018874		014593		025223			
3/4	10	016436		027043		015453		023403			
7/8	9	040325		040332		032344		040813			
1	8	040349		032351		023359		040820			
1-1/8	7	050690		050706		040356					
1-1/4	7	040363		050713		050720					
1-1/2	6	032368		032375		032382					

Prices exclude GST

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Set comprises 1 each - Taper, Intermediate & Bottoming



Hand Taps - Bulk

		Product Group		D0502		D0502		D0502		D0502	
		Surface Finish		Brt		Brt		Brt		Brt	
		Lead		Taper		Intermediate		Bottoming			
		Packaging		Bulk		Bulk		Bulk		Set of 3	
		Order Quantity		5 (1 >1/2)		5 (1 >1/2)		5 (1 >1/2)		1	
Size	TPI	Item #	Price	Item #	Price	Item #	Price	Item #	Price		
BSF											
3/16	32	032399		040370		040387		093246			
1/4	26	029597		032405		035970		093253			
5/16	22	032412		020167		029603		093260			
3/8	20	040394		032429		027050		093277			
7/16	18	040400		017686		040417		093284			
1/2	16	050737		021744		032436		093291			
9/16	16	050744		040424		027067					
5/8	14	040431		035987		027074					
3/4	12	035994		040448		050751					
7/8	11	040455		040462		040479					
1	10	023366		029610		040486					
BA											
0		036007		040493		036014		087887			
1		036021		036038		036045		087894			
2		023373		029627		025179		087900			
3		040509		040516		040523		087917			
4		036052		032443		032450		087924			
5		040530		032467		036069		087931			
6		029634		032474		032481		087948			
7		036076		032498		036083		087955			
8		020174		036090		017693		087962			
9		032504		036106		036113		087979			
10		040547		040554		027081		087986			
Brass											
1/4	26	036120		036137		032511		093192			
5/16	26	029641		040561		040578		093208			
3/8	26	036144		032528		036151		093215			
7/16	26	032535		040585		036168		093222			
1/2	26	032542		040592		032559		093239			
9/16	26	029658		036175		032566					
5/8	26	036182		032573		040608					

Pipe Taps

Carbon Taps - Not suitable for precision, safety or critical threads. General purpose / DIY use only.

Pipe taps are supplied with parallel threads. These taps are shorter than a similar size of regular hand tap, but the design features are the same. They are only suitable for hand operations.

Set comprises 1 each - Taper, Intermediate & Bottoming



Pipe Taps

		Product Group		D0502		D0502		D0502		D0502	
		Surface Finish		Brt		Brt		Brt		Brt	
		Lead		Taper		Intermediate		Bottoming			
		Packaging		Single Pack		Single Pack		Single Pack		Set of 3	
		Order Quantity		1		1		1		1	
Size	TPI	Item #	Price	Item #	Price	Item #	Price	Item #	Price	Item #	Price
G Series (BSPF)											
1/8	28	009100		010731		012407		086354			
1/4	19	014609		011783		010748		086361			
3/8	19	013688		018881		015460		086378			
1/2	14	020181		014616		015477		086385			
5/8	14	036243		040615		032603		087870			
3/4	14	020198		021751		017709		086392			
7/8	14	050775		050782		040622					
1	11	036250		020204		032610		086408			
1-1/4	11	036267		040639		036274					
1-1/2	11	040646		040653		032627					
2	11	040660		036281		036298					
Rc Series (BSPT)											
1/8	28					013077					
1/4	19					017716					
3/8	19					020211					
1/2	14					018898					
3/4	14					032634					
1	11					018904					
1-1/4	11					036304					
1-1/2	11					040677					
2	11					040684					
NPT 15° Chamfer											
1/8	27					017723					
1/4	18					016443					
3/8	18					017730					
1/2	14					027098					
3/4	14					027104					
1	11-1/2					027111					
1-1/4	11-1/2					040691					
1-1/2	11-1/2					050799					
2	11-1/2					036311					
NPS											
1/8	27	050805		040707		040714					
1/4	18	040721		040738		029689					
3/8	18	036328		036335		036342					
1/2	14	050812		050829		050836					

Prices exclude GST

Button Dies & Die Nuts

Button Die - for cutting new threads.

Die Nut - for cleaning & resizing existing damaged threads.

Carbon Alloy Steel threading tools are not suitable for precision, safety or critical thread. General purpose / DIY use only.



Button Dies & Die Nuts

		Product Group		D0202		D0202		D0202		D0202	
		Description		Button Dies		Button Dies		Button Dies		Die Nuts	
		Die Diameter		1"		1-1/2"		2"		Hex	
		Packaging		Single Pack		Single Pack		Single Pack		Single Pack	
		Order Quantity		1		1		1		1	
Size	Pitch	Item #	Price	Item #	Price	Item #	Price	Item #	Price	Item #	Price
Metric Iso Coarse											
M2	0.4	025230									
M2.5	0.45	029733									
M3	0.5	018966									
M3.5	0.6	040875									
M4	0.7	016481									
M4.5	0.75	040882									
M5	0.8	007274								017815	
M6	1.0	007540								011851	
M7	1.0	029740		036458						032740	
M8	1.25	007861		011806						009988	
M9	1.25	021812								041087	
M10	1.5	009971		010755						023526	
M11	1.5	032665		036465							
M12	1.75	020273				021829		011813		010762	
M14	2.0			040899				040905		029887	
M16	2.0							006505		013756	
M18	2.5							029757		051086	
M20	2.5							012414		021942	
M22	2.5							040912		036588	
M24	3.0							016498		023533	
M27	3.0									041094	
M30	3.5									020372	
M33	3.5									051093	
M36	4.0									041100	
Metric Fine											
M8	1.0	023410								029894	
M10	1.0	419954								025407	
M10	1.25	020280		020297						015521	
M12*	1.5	027173		027180				036472		011868	
M12	1.25	025247		023427				040929		013763	
M14	1.25			081724				081380			
M14	1.5			025254				023434		021959	
M16	1.5							013701		029900	
M18	1.5							020303		029917	
M20	1.5							020310		027272	
M22	1.5							081397			
M24	2.0							081403			

Button Dies & Die Nuts

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Button Dies & Die Nuts

		Product Group		D0202		D0202		D0202		D0202	
		Description		Button Dies		Button Dies		Button Dies		Die Nuts	
		Die Diameter		1"		1-1/2"		2"		Hex	
		Packaging		Single Pack		Single Pack		Single Pack		Single Pack	
		Order Quantity		1		1		1		1	
Size	Pitch	Item #	Price	Item #	Price	Item #	Price	Item #	Price		
Metric Conduit											
M16	1.5					013701		029900			
M20	1.5					020310		027272			
M25	1.5					040936					
Metric Spark Plug											
M10	1.0									025407	
M12	1.25	025247		023427		040929		013763			
M14	1.25			081724		081380					
M18	1.5					020303		029917			
UNC TPI											
#5	40	027197									
#6	32	016504									
#8	32	018973									
#10	24	025261									
#12	24	025278									
1/4	20	021836		025285				025414			
5/16	18	016511		025292				016597			
3/8	16	018980		023458				013770			
7/16	14	020327		027203				014692			
1/2	13	023441		020334		018997		013138			
9/16	12			029764		036489		027289			
5/8	11			020341		019000		023540			
3/4	10					019017		027296			
7/8	9					027210		025421			
1	8					025308		027302			
1-1/8	7							419978			
1-1/4	7							419985			
1-1/2	6							419992			

Button Dies & Die Nuts

Button Die - for cutting new threads.

Die Nut - for cleaning & resizing existing damaged threads.

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Button Dies & Die Nuts

		Product Group		D0202		D0202		D0202		D0202	
		Description		Button Dies		Button Dies		Button Dies		Die Nuts	
		Die Diameter		1"		1-1/2"		2"		Hex	
		Packaging		Single Pack		Single Pack		Single Pack		Single Pack	
		Order Quantity		1		1		1		1	
Size	TPI	Item #	Price	Item #	Price	Item #	Price	Item #	Price	Item #	Price
UNF											
# 5	44	040943									
# 6	40	040950									
# 8	36	050997									
#10	32	021843									
#12	28	027227									
3/16	32 UNS	015514								016610	
1/4	28	014623		020358						016603	
5/16	24	010359		014647						012445	
3/8	24	016528		017785						011356	
7/16	20	014630		019024						011363	
1/2	20	021850		013107		017792				011875	
9/16	18			025315		025322				020389	
5/8	18			013718		009124				010779	
3/4	16					006512				010786	
7/8	14					013725				021966	
1	12					014654				015538	
1	14 UNS					025339				019093	
1-1/8	12									032757	
1-1/4	12									023557	
1-3/8	12									036595	
1-1/2	12									041117	
BSW											
1/8	40	021867								036601	
5/32	32 WHIT	021874								029924	
3/16	24	029771		019031						021973	
1/4	20	014661		013114						023564	
5/16	18	012421		013732						025438	
3/8	16	021881		011820						009131	
7/16	14	040967		032672						025445	
1/2	12	021898		019048		005515				013787	
9/16	12			029788		032689				032764	
5/8	11			029795		013749				021980	
3/4	10					013121				021997	
7/8	9					025346				032771	
1	8					016535				027319	
1-1/8	7									041124	
1-1/4	7									027326	
1-1/2	6									041131	
1-3/4	5									051109	
2	4-1/2									051116	

Prices exclude GST

Button Dies & Die Nuts

Button Die - for cutting new threads.

Die Nut - for cleaning & resizing existing damaged threads.

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Button Dies & Die Nuts

		Product Group		D0202		D0202		D0202		D0202	
		Description		Button Dies		Button Dies		Button Dies		Die Nuts	
		Die Diameter		1"		1-1/2"		2"		Hex	
		Packaging		Single Pack		Single Pack		Single Pack		Single Pack	
		Order Quantity		1		1		1		1	
Size	TPI	Item #	Price	Item #	Price	Item #	Price	Item #	Price	Item #	Price
BSF											
3/16	32	040974								036618	
1/4	26	019055		027241						025452	
5/16	22	023465		025353						027333	
3/8	20	027234		023472						029931	
7/16	18	040981		029801						025469	
1/2	16			027258		040998				032788	
9/16	16					051000				029948	
5/8	14					036496				051123	
3/4	12					032696				041148	
7/8	11					041001				051130	
1	10					036502				029955	
BA											
0		036519									
1		051017									
2		021904									
3		041018									
4		032702									
5		041025									
6		032719									
7		041032									
8		036526									
9		036533									
10		029818									
NPT											
1/8	27					021935					
1/4	18					016566					
3/8	18					023502					
1/2	14					029856					
3/4	14					029863					
1	11-1/2					419961					

Prices exclude GST

Button Dies & Die Nuts

Button Die - for cutting new threads.

Die Nut - for cleaning & resizing existing damaged threads.

Carbon Alloy Steel threading tools are not suitable for precision, safety or critical thread. General purpose / DIY use only.



Button Dies & Die Nuts

		Product Group		D0202		D0202		D0202		D0202	
		Description		Button Dies		Button Dies		Button Dies		Die Nuts	
		Die Diameter		1"		1-1/2"		2"		Hex	
		Packaging		Single Pack		Single Pack		Single Pack		Single Pack	
		Order Quantity		1		1		1		1	
Size	TPI	Item #	Price	Item #	Price	Item #	Price	Item #	Price		
Brass											
1/4	26	041049		029825							
5/16	26	032726		023496							
3/8	26	016542		019062							
7/16	26	023489		036540							
1/2	26			021911		036557					
9/16	26					032733					
5/8	26					025360					
3/4	26					029832					
7/8	26					041056					
1	26					051024					
G Series (BSPF)											
1/8	28					014678		022000			
1/4	19					011837		020396			
3/8	19					016559		027340			
1/2	14					011332		032795			
5/8	14					041063		051147			
3/4	14					011844		032801			
7/8	14					051031					
1	11					051048		029962			
Rc Series (BSPT)											
1/8	28					025377					
1/4	19					029849					
3/8	19					025384					
1/2	14					021928					
3/4	14					020365					

Die Nut Sets

Die Nut - for cleaning & resizing existing damaged threads.
Carbon Alloy Steel threading tools are not suitable for precision, safety or critical thread. General purpose / DIY use only.



Die Nuts - Sets

Set	Contents	Pieces	Item #	Price
SDN 1 Metric	5 x 0.8, 6 x 1, 8 x 1, 8 x 1.25, 9 x 1.25, 10 x 1, 10 x 1.25, 10 x 1.5, 12 x 1.75, 12 x 1.5, 14 x 1.5, 14 x 2, 16 x 1.5, 16 x 2, 18 x 1.5, 20 x 1.5	16	032832	
SDN 2 BSW	1/4, 5/16, 3/8, 7/16, 1/2, 9/16, 5/8, 3/4, 7/8, 1	10	051185	
SDN 3 UNC	1/4, 5/16, 3/8, 7/16, 1/2, 9/16, 5/8, 3/4, 7/8, 1	10	032849	
SDN 4 UNF	1/4, 5/16, 3/8, 7/16, 1/2, 9/16, 5/8, 3/4, 7/8, 1	10	032856	

Product Group D0802
Surface Finish Brt
Packaging Steel Case
Order Quantity 1



SDN1



SDN2



SDN3



SDN4

Prices exclude GST

Screw Extractors

A broken bolt or screw may be removed from a hole with a Screw Extractor.

First, drill a hole in the broken screw or bolt. The correct drill size to use is shown below and is usually stamped on each Screw Extractor.

Insert the Screw Extractor in the hole and, with a Tap Wrench, turn counterclockwise. The Screw Extractor acts like a corkscrew. It grips into the sides of the drilled hole and removes the broken part on its own threads without damaging the threaded hole.



Screw Extractors

Size	Drill Size	Range mm	Range inch	Qty (Bulk)	Product Group		D0302	
					Surface Finish	Packaging	Brt	Brt
					Single Pack		Bulk	
					1			
					Item #	Price	Item #	Price
# 1	5/64	M2.5 - M4	3/32 - 5/32	10	829663		005737	
# 2	7/64	M4 - M5	5/32 - 7/32	10	829670		008226	
# 3	5/32	M5 - M7	7/32 - 9/32	5	829687		007038	
# 4	7/32	M7 - M10	9/32 - 3/8	5	829694		008233	
# 5	19/64	M10 - M20	3/8 - 5/8	5	829700		009148	
# 6	27/64	M22 - M25	5/8 - 7/8	1			072227	
# 7	17/32	M25 - M39	7/8 - 1-1/8	1			072234	
# 8	13/16	M36 - M45	1-1/8 - 1-3/8	1			072241	
# 9	1 - 1/16	M45 - M55	1-3/8 - 2-1/8	1			072258	
Screw Extractor Sets								
S15	# 1 - # 5 screw ext.				003191			
S15A	# 1 - # 6 screw ext.				004105			
S20	# 1 - # 5 screw ext. combination drill set includes: Stub drill 5/64, 7/64, 5/32, 7/32, 19/64				075747			
Screw Extractor and Stub Drill Sets								
# 1	Complete with 5/64 stub drill				344348			
# 2	Complete with 7/64 stub drill				344355			
# 3	Complete with 5/32 stub drill				344362			
# 4	Complete with 7/32 stub drill				344379			
# 5	Complete with 19/64 stub drill				344386			



S15



S15A



S20



2 piece set

Prices exclude GST

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Tap Wrenches & Die Holders

T-Type - Useful for holding taps, reamers and other small tools to be turned by hand. The T-Type tap wrench has been designed to reach those jobs that are inaccessible with the bar pattern tap wrench.

T-Type Precision - The 'Ratchet' style tap wrench offers additional functionality with its adjustable handle and two-way ratchet action.

Bar Type Tap Wrench - Constructed to withstand the torque applied during the tapping operation. Features hardened and tempered steel jaws and knurled handles.

Button Die Holders - Incorporates taper screws which allows the user to make minor adjustments to the button die, ensuring accurate thread size.



Tap Wrenches & Die Holders

				Product Group		D0202		D0202	
				Description		Boxed		Single Pack	
				Packaging		1		1	
				Order Quantity		1		1	
Size	Range mm	Range inch	Item #	Price	Item #	Price	Item #	Price	
T-Type Tap Wrenches									
1/4	M3 - M6	1/8 - 1/4					829618		
1/2	M7 - M12	5/16 - 1/2					829625		
Precision T-Type Ratchet Tap Wrenches									
SRW-1	1/4	M3 - M6	1/8 - 1/4	006826					
SRW-2	1/2	M6 - M12	1/4 - 1/2	006536					
Bar Type Tap Wrenches									
'00'	M1.5 - M6	1/16 - 1/4					829632		
'0'	M3.5 - M12	1/8 - 1/2					829649		
#5	M5 - M16	3/16 - 5/8	009599						
#6	M6 - M20	1/4 - 3/4	005522						
#7	M8 - M28	5/16 - 1.1/8	009605						
#8	M20 - M38	3/4 - 1.1/2	032863						
Button Die Holders									
1"							829656		
1-1/2"			005027						
2"			007892						



Threading Tool Sets

Taps - Straight flutes are designed for tapping into materials where chips break-up readily and present no disposal problems, particularly in through-hole tapping.

Straight flute taps are suitable for both hand and machine operations, tapping up to 1-1/2 x D.

Die Nut - for cleaning & resizing existing damaged threads.

Carbon Alloy Steel threading tools are not suitable for precision, safety or critical thread. General purpose / DIY use only.



Threading Tool Sets

Set	Contents	Pieces	Item #	Price
TD10 Metric		26	419558	
Taps - Taper & Bottoming:	M2 x 0.4, M2.5 x 0.45, M3 x 0.5, M3.5 x 0.6, M4 x 0.7, M4.5 x 0.75, M5 x 0.8, M6 x 1			
1" Button Dies:	M2 x 0.4, M2.5 x 0.45, M3 x 0.5, M3.5 x 0.6, M4 x 0.7, M4.5 x 0.75, M5 x 0.8, M6 x 1			
Tap Wrench:	"00" Bar Type			
Die Holders:	1" Die Holder			
TD12 Metric		34	027371	
Taps - Taper & Bottoming:	M6 x 1, M8 x 1.25, M10 x 1.5, M12 x 1.75, M14 x 2, M16 x 2, M18 x 2.5, M20 x 2.5, M22 x 2.5, M24 x 3			
1" Button Dies:	M6 x 1, M8 x 1.25, M10 x 1.5, M12 x 1.75			
2" Button Dies:	M14 x 2, M16 x 2, M18 x 2.5, M20 x 2.5, M22 x 2.5, M24 x 3			
Tap Wrench:	"0" Bar Type & #7 Bar Type			
Die Holders:	1" & 2" Die Holders			
TD13 Metric		45	419565	
Taps - Taper & Bottoming:	M2 x 0.4, M2.5 x 0.45, M3 x 0.5, M3.5 x 0.6, M4 x 0.7, M4.5 x 0.75, M5 x 0.8, M6 x 1, M7 x 1, M8 x 1.25, M9 x 1.25, M10 x 1.5, M11 x 1.5, M12 x 1.75			
1" Button Dies:	M2 x 0.4, M2.5 x 0.45, M3 x 0.5, M3.5 x 0.6, M4 x 0.7, M4.5 x 0.75, M5 x 0.8, M6 x 1, M7 x 1, M8 x 1.25, M9 x 1.25, M10 x 1.5, M11 x 1.5, M12 x 1.75			
Tap Wrench:	"00" & "0" Bar Types			
Die Holders:	1" Die Holder			
TD14 Metric		12	419534	
Taps - Intermediate:	M6x1.0, M8x1.25, M10x1.25, M10x1.5, M12x1.75mm			
1" Button Dies:	M6x1.0, M8x1.25, M10x1.25, M10x1.5, M12x1.75mm			
Tap Wrench:	"0" Bar Type			
Die Holders:	1" Die Holder			
TD0 UNC		12	419527	
Taps - Intermediate:	1/4, 5/16, 3/8, 7/16, 1/2			
1" Button Dies:	1/4, 5/16, 3/8, 7/16, 1/2			
Tap Wrench:	"0" Bar Type			
Die Holders:	1" Die Holder			
TD5 UNC		24	027388	
Taps - Taper & Bottoming:	1/4, 5/16, 3/8, 7/16, 1/2, 5/8, 3/4			
1" Button Dies:	1/4, 5/16, 3/8, 7/16, 1/2			
2" Button Dies:	5/8, 3/4			
Tap Wrench:	#6 Bar Type			
Die Holders:	1" & 2" Die Holders			



TD10



TD12



TD13



TD14



TD0



TD5

Prices exclude GST

Threading Tool Sets

Taps - Straight flutes are designed for tapping into materials where chips break-up readily and present no disposal problems, particularly in through-hole tapping.

Straight flute taps are suitable for both hand and machine operations, tapping up to 1-1/2 x D.

Die Nut - for cleaning & resizing existing damaged threads.

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Threading Tool Sets

Product Group D0802
Surface Finish Brt
Packaging Steel Case
Order Quantity 1

Set	Contents	Pieces	Item #	Price
STD8 UNC		34	036632	
Taps - Taper & Bottoming:	1/4, 5/16, 3/8, 7/16, 1/2, 9/16, 5/8, 3/4, 7/8, 1			
1" Button Dies:	1/4, 5/16, 3/8, 7/16, 1/2			
2" Button Dies:	9/16, 5/8, 3/4, 7/8, 1			
Tap Wrench:	"0" Bar Type & #7 Bar Type			
Die Holders:	1" & 2" Die Holders			
STD8 UNF		34	051260	
Taps - Taper & Bottoming:	1/4, 5/16, 3/8, 7/16, 1/2, 9/16, 5/8, 3/4, 7/8, 1			
1" Button Dies:	1/4, 5/16, 3/8, 7/16, 1/2			
2" Button Dies:	9/16, 5/8, 3/4, 7/8, 1			
Tap Wrench:	"0" Bar Type & #7 Bar Type			
Die Holders:	1" & 2" Die Holders			
TD2A BSW		14	419541	
Taps - Intermediate:	1/8, 5/32, 3/16, 1/4, 5/16, 3/8			
1" Button Dies:	1/8, 5/32, 3/16, 1/4, 5/16, 3/8			
Tap Wrench:	"0" Bar Type			
Die Holders:	1" Die Holder			
STD8 BSW		34	036649	
Taps - Taper & Bottoming:	1/4, 5/16, 3/8, 7/16, 1/2, 9/16, 5/8, 3/4, 7/8, 1			
1" Button Dies:	1/4, 5/16, 3/8, 7/16, 1/2			
2" Button Dies:	9/16, 5/8, 3/4, 7/8, 1			
Tap Wrench:	"0" & #7 Bar Type			
Die Holders:	1" & 2" Die Holders			
SCTD1 UNC/UNF		51	019123	
Taps - Taper & Bottoming:	UNC & UNF 1/4, 5/16, 3/8, 7/16, 1/2, 9/16, 5/8, 3/4			
1" Button Dies:	UNC & UNF 1/4, 5/16, 3/8, 7/16			
2" Button Dies:	UNC & UNF 1/2, 9/16, 5/8, 3/4			
Tap Wrench:	#6 Bar Type			
Die Holders:	1" & 2" Die Holders			
SCTD1 BSW/Metric Coarse		51	419572	
Taps - Taper & Bottoming:	BSW 1/4, 5/16, 3/8, 7/16, 1/2, 9/16, 5/8, 3/4 Metric M6 x 1, M8 x 1.25, M10 x 1.5, M12 x 1.75, M14 x 2 M16 x 2, M18 x 2.5, M20 x 2.5			
1" Button Dies:	BSW 1/4, 5/16, 3/8, 7/16 Metric M6 x 1, M8 x 1.25, M10 x 1.5, M12 x 1.75			
2" Button Dies:	BSW 1/2, 9/16, 5/8, 3/4, Metric M14 x 2, M16 x 2, M18 x 2.5, M20 x 2.5			
Tap Wrench:	#6 Bar Type			
Die Holders:	1" & 2" Die Holders			



STD8



TD2A



SCTD1

Threading Tool Sets

Taps - Straight flutes are designed for tapping into materials where chips break-up readily and present no disposal problems, particularly in through-hole tapping.

Straight flute taps are suitable for both hand and machine operations, tapping up to 1-1/2 x D.

Die Nut - for cleaning & resizing existing damaged threads.

Carbon Alloy Steel threading tools are not suitable for precision, safety or critical thread. General purpose / DIY use only.



Threading Tool Sets

Set	Contents	Pieces	Item #	Price
CTD4 BSW/UNF		51	419589	
Taps - Taper & Bottoming:	BSW & UNF 1/4, 5/16, 3/8, 7/16, 1/2, 9/16, 5/8, 3/4			
1" Button Dies:	BSW & UNF 1/4, 5/16, 3/8, 7/16			
2" Button Dies:	BSW & UNF 1/2, 9/16, 5/8, 3/4			
Tap Wrench:	#6 Bar Type			
Die Holders:	1" & 2" Die Holders			
SCTD9 Metric ISO Coarse/Fine		46	027395	
Taps - Metric Coarse:	M6 x 1, M7 x 1, M8 x 1.25, M10 x 1.5, M12 x 1.75, M14 x 2, M16 x 2, M18 x 2.5			
Taps - Metric Fine:	M8 x 1, M10 x 1.25, M12 x 1.5, M14 x 1.5, M16 x 1.5, M18 x 1.5, M14 x 1.25* - M14 x 1.25 Intermediate only			
1" Button Dies:	M6 x 1, M7 x 1, M8 x 1.25, M10 x 1.5, M12 x 1.75, M8 x 1, M10 x 1.25, M12 x 1.5			
2" Button Dies:	M14 x 2, M16 x 2, M18 x 2.5, M14 x 1.5, M16 x 1.5, M18 x 1.5			
Tap Wrench:	#6 Bar Type			
Die Holders:	1" & 2" Die Holders			
CTD10 UNF/Metric Coarse		32	419596	
Taps - Taper & Bottoming:	UNF 1/4, 5/16, 3/8, 7/16, 1/2, Metric M6 x 1, M7 x 1, M8 x 1.25, M10, x 1.25, M12 x 1.5			
1" Button Dies:	UNF 1/4, 5/16, 3/8, 7/16, 1/2, Metric M6 x 1, M7 x 1, M8 x 1.25, M10, x 1.25, M12 x 1.5			
Tap Wrench:	#5 Bar Wrench			
Die Holders:	1" Button Die Holder			
CTD11 UNF/Metric Coarse		51	419602	
Taps - Taper & Bottoming:	UNF 1/4, 5/16, 3/8, 7/16, 1/2, 9/16, 5/8, 3/4, Metric M6 x 1, M7 x 1, M8 x 1.25, M10, x 1.5, M12 x 1.75, M14 x 2, M16 x 2, M18 x 2.5			
1" Button Dies:	UNF 1/4, 5/16, 3/8, 7/16, 1/2, Metric M6 x 1, M7 x 1, M8 x 1.25, M10, x 1.5, M12 x 1.75			
2" Button Dies:	9/16, 5/8, 3/4, M14 x 2, M16 x 2, M18 x 2.5			
Tap Wrench:	#6 Bar Wrench			
Die Holders:	1" & 2" Button Die Holder			
T&D-1 Metric		16	333410	
Inter Taps & Button Dies:	Packaging: Foam 3 x 0.5, 4 x 0.7, 5 x 0.8, 6 x 1, 8 x 1.25, 10 x 1.5, 12 x 1.75			
Button Dies:	1" OD			
Tap Wrench:	#0 Bar Wrench			
Die Holders:	1" Button Die Holder			



CTD4



SCTD9



CTD10



CTD11



T&D-1

Prices exclude GST

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